

Avery Dennison[®] MPI 1106

Opaque Hi Tack Easy Apply™

Revision: 1 Dated: 07/25/16

Uses:

Avery Dennison MPI 1106 Hi Tack Easy Apply gloss premium cast film is an opaque solid color, conformable vinyl film designed for use in demanding applications. The adhesive system is designed for use on low energy substrates such as plastics, powder coat paints, fiberglass, clear coats and painted metal surfaces. This product is ideal for a variety of outdoor projects. Reference performance guarantee for coverage. MPI 1106 SuperCast must be laminated with DOL 1000Z Series, DOL 1300Z Series or DOL 1400Z Series laminates.



Face: 2.0 mil (51 microns) high gloss cast film



Adhesive: Clear, High Performance Acrylic



Liner: 90# Avery Dennison Easy Apply technology

Application Surfaces:

Flat, Simple Curves, Complex Curves

Features:

- Excellent for OEM durable decal applications
- Outstanding durability and outdoor performance
- Good UV, temperature, humidity, and salt-spray resistance
- High performance adhesive for difficult substrates
- Dimensionally stable liner for easy converting
- Air egress technology for bubble free application
- ICC profiles available on Avery Dennison's website (www.avery-us.color-base.com)

Conversion:

- Latex Inkjet
- Solvent based inkjet
- UV inkjet*
- Mild/Eco Solvent inkjet

* For flat surfaces only, except for qualified flexible UV inks.

Common Applications:

- Heavy Equipment
- Trucks and Trailers
- Buses and Transit
- Rail Car
- Commuter Rail
- Snow vehicles
- ATV /Recreational Vehicles

Product Data Sheet

Page 1 of 3



Graphics
Solutions

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Physical Characteristics:

Property	Typical Value
Caliper, face	2.0 mil (51µm)
Caliper, adhesive	1.0mil (25 µm)
Dimensional stability	<0.015"(0.4mm)
	Note: Ink loads in excess of 250% may cause increased shrinkage of the printed film.
Tensile at Yield	4.0 - 8.0 lb/in (0.7–1.5 kg/cm)
Elongation	200% min.
Gloss	Hunter Gloss @ 60 degrees 90 GU
Adhesion (24 hr.)	
LSE Plastics	4.1 lbs/in (718 N/m)
LSE Clearcoats	4.3 lbs/in (753 N/m)
LSE Paints	4.5 lbs/in (788 N/m)
LSE Textured substrates	3.5 lbs/in (613 N/m)
	5.5 lbs/in (963 N/m) .
	LSE – Low Surface Energy
Flammability	Self Extinguishing
Shelf-Life	2 years from date of manufacture when stored at the following temperatures and humidity conditions 68°-77° F (20° - 25° C) and 50±5% R. H.
Durability	Vertical Exposure Unprinted – 7 years (unwarranted) Printed – see ICS Performance Guarantee
Min. Application Temperature	40° F (4° C)
Service Temperature	--40° to 180°F (-40° to 82° C) (Reasonable range of temperatures which would be expected under normal environmental conditions).
Chemical resistance	Resistant to most mild acids, alkalis, and salt solutions.

Data represents average values where applicable, and is not intended for specification purposes.

Warranty:

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Product Data Sheet

Page 2 of 3



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Related Documents:

The following Avery Dennison literature will provide complete information to the user for proper application, storage, and other requirements and is available upon request from your Avery Dennison representative or from the Avery Dennison website (www.graphics.averydennison.com).

Document Title	Reference Number
Substrate Cleaning and Preparation	Instructional Bulletin #1.10
Storage, Maintenance, and Cleaning of PVC Films	Instructional Bulletin #1.20
Warranty of Avery Dennison Films	Instructional Bulletin #1.30
Multi Purpose Ink Jet OEM Qualification Matrix, Durability Reference, & Troubleshooting Guide	Instructional Bulletin #5.80
Premask Recommendations	Instructional Bulletin #5.50

Revisions are italicized

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Product Data Sheet

Page 3 of 3



Graphics
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