

Avery® Instructional Bulletin 1.3

Durability of Avery Graphics Films

Introduction

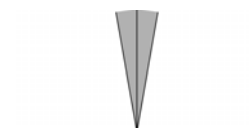
The durability of Avery Dennison Graphics and Reflective Products Division (Avery Graphics) films are defined as the expected performance life of the Avery Graphics film(s) within the Asia Pacific region in outdoor vertical exposure conditions. The durability is defined such that the films will not deteriorate excessively such that the finished graphic is ineffective for its advertising or identification purpose when viewed under normal conditions from the intended viewing distance. Specific durability expectation is available in the appropriate Product Data Sheet and ICS Performance Guarantee Durability Bulletins.

Reduction of Durability Expectations

Actual performance life will depend on a variety of factors, including selection and preparation of the substrate, angle and direction of exposure, application methods, environmental conditions and cleaning and maintenance of the films. In case of films used in areas of high temperatures or humidity, in industrially polluted areas or other areas with air laden particulate matter, and/or in high altitudes, durability will be reduced in the regional service area of your graphics from that stated in the appropriate Product Data Sheets, Instructional Bulletins and ICS Performance Guarantee Bulletins.

Vertical Exposure

The face of the graphic is $\pm 10^\circ$ from vertical. Vertical durability is as stated in appropriate Product Data Sheets, Instructional Bulletins and ICS Performance Guarantee Durability Bulletins.



Non-Vertical Exposure

The face of the finished graphic is greater than 10° from vertical and greater than 5° from horizontal. The reduction of durability for non-vertical applications would be 50% less than the stated durability in appropriate Product Data Sheets, Instructional Bulletins and ICS Performance Guarantee Durability Bulletins.



Horizontal Exposure

The face of the finished graphic is 85° to 90° from vertical. Horizontal applications are not warranted and do not have any expectations of durability. The exposure of films in the horizontal position invalidates any performance expectations as stated in appropriate Product Data Sheets, Instructional Bulletins and ICS Performance Guarantee Durability Bulletins. Films may retain legibility, but will not provide published Expected Durability for gloss, colour retention, chalking, dimensional stability and overall aesthetic performance.



Zone System

Based on the Zone System below, durability in regions located in Zone 1 will perform in vertical applications as stated in the Product Data Sheet and ICS Performance Guarantee Durability Bulletins. Films used in regions identified in Zone 2 will have a reduction of the stated durability by 30%. Films used in regions identified in Zone 3 will have a reduction of the stated durability by 60%.

If a film is applied whereby a combination of non-vertical and Zone 2 or Zone 3 exposure, the cumulative effect of the reduced exposures would apply. Thereby the non-vertical exposure in Zone 2 would be 65% less than the stated durability, and non-vertical exposure in Zone 3 would be 80% less than the stated durability

Non-Vertical and Zone Reductions

Exposure	Reduction Percentage of Zone 1 Vertical Exposure	Example
Zone 1, Non-Vertical	- 50%	10 years - 50% = 5 years
Zone 2, Vertical	- 30%	10 years - 30% = 7 years
Zone 2, Non-Vertical	- 65%	10 years - 65% = 3.5 years
Zone 3, Vertical	- 60%	10 years - 60% = 4 years
Zone 3, Non-Vertical	- 80%	10 years - 80% = 2 years

Zone System, Asia Pacific

For Product Data Sheets, ICS Performance Guarantee Durability Bulletins and other warranty documents issued for Avery Graphics Asia Pacific, durability for regions located in Zone 2 in vertical applications may be stated. Therefore, films used in regions identified in Zone 3 will have a reduction of the stated durability by 43%.

If a film is applied whereby a combination of non-vertical and Zone 3 exposure, the cumulative effect of the reduced exposures would apply. Thereby the non-vertical exposure in Zone 3 would be 70% less than the stated durability.

Non-Vertical and Zone Reductions, Asia Pacific

Exposure	Reduction Percentage of Zone 2 Vertical Exposure	Example
Zone 2, Non-Vertical	- 50%	7 years - 50% = 3.5 years
Zone 3, Vertical	- 43%	7 years - 43% = 4 years
Zone 3, Non-Vertical	- 72%	7 years - 72% = 2 years

Zone System Chart

See country/area zone classification below.

Zone 1	Zone 2	Zone 3
Austria	Afghanistan	Exposed at all sites above altitudes of 1000 meters
Belarus	Albania	Australia – Above a line 100km north of Perth/Brisbane
Belgium	Algeria	Australia – Desert areas
Bosnia & Herzegovina	Andorra	Bahrain
Denmark	Angola	Chad
Ecuador	Arizona	Egypt
Estonia	Armenia	Eritrea
Finland	Australia*	Ethiopia
France	Azerbaijan	Iraq
Georgia	Bahamas	Israel
Germany	Bangladesh	Jordan
Hungary	Barbados	Kuwait
Iceland	Belize	Lebanon
Italy	Bhutan	Libya
Latvia	Bolivia	Mexico
Liechtenstein	Botswana	Morocco
Lithuania	Brazil	Oman
Luxembourg	Burkina Faso	Qatar
Macedonia	Burundi	Saudi Arabia
Monaco	California	Somalia
Netherlands, the	Cambodia	Tunisia
Norway	Cameroon	United Arab Emirates
Poland	Cape Verde	Yemen
Romania	Caribbean Isles	
Russia	Central African Rep.	
Slovakia	Chile	
Slovenia	China	
Sweden	Colombia	
Switzerland	Congo	
Ukraine	Costa Rica	
United Kingdom	Cyprus	
United States of America*	Dominica	
Uzbekistan	Dominican Republic	
Vatican City	East Timor	
Yugoslavia	El Salvador	
*except desert areas of the States mentioned in Zone 2	Equatorial Guinea	
	Fiji	
	Florida (Southern)	
	Gabon	
	Gambia	
	Ghana	
	Greece	
	Grenada	
	Guatemala	
	Guinea	
	Guinea-Bissau	
	Guyana	
	Haiti	
	Honduras	
	India	
	Indonesia	
	Ivory Coast	
	Jamaica	
	Japan	
	Kazakhstan	
	Kenya	
	Korea (South)	
	Kyrgyzstan	
	Laos	
	Lesotho	
	Liberia	
	Madagascar	
	Malaysia	
	Maldives	
	Mali	
	Malta	
	Mauritania	
	Mauritius	
	Micronesia	
	Moldova	
	Mozambique	
	Myanmar (Birma)	
	Namibia	
	Nepal	
	Nevada	
	New Mexico	
	New Zealand	
	Nicaragua	
	Niger	
	Nigeria	
	Pakistan	
	Panama	
	Papua New Guinea	
	Paraguay	
	Peru	
	Philippines	
	Portugal	
	Puerto Rico	
	Rwanda	
	Samoa	
	San Marino	
	Sao Tome & Principe	
	Senegal	
	Sierra Leone	
	Singapore	
	South Africa	
	Southwest Texas	
	Spain	
	Sri Lanka	
	Suriname	
	Swaziland	
	Taiwan	
	Tanzania	
	Texas	
	Thailand	
	Togo	
	Trinidad & Tobago	
	Turkey	
	Turkmenistan	
	Uganda	
	Ukraine	
	Uruguay	
	Utah	
	Venezuela	
	Vietnam	
	Zambia	
	Zimbabwe	
	* Exceptions classified in Zone 3	

Additional Information

High Elevations - Mountain area UV damage is increased over exposures at sea level. This is due to the air being thinner, and therefore damage from UV filtering increases significantly.

Congested Urban or Industrial Areas - Due to increased smog, pollutants, and particulates in the atmosphere in congested urban and industrial areas horizontal applications have reduced durability expectations. The horizontal application traps the chemicals on the surface of the material, and increased UV exposure combine for reduced durability.

Questions regarding the durability of a specific product should be directed to your Avery Dennison sales, marketing or technical representative.